

Product Sales Tool 268

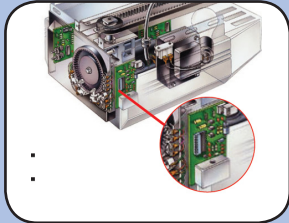
Permabond 268 is a fast setting cyanoacrylate with excellent gap fill and flow control. It is a general purpose adhesive which dispenses easily by hand or via automated equipment.

Permabond 268 meets MIL-A-46050C Type II Class 3.

Application Examples



Bonding rubber decals to rubber mats



Bonding components to PC board



Bonding windshield washer components



Bonding pads onto wind instruments

	Benefits	Limitations
MMA	Rapid room temperature cure - no ovens required Non stringing – Clean, efficient process High shear strength Toughened - impact, vibration and peel resistant Durable in high moisture environments Excellent bond strength on metals and plastics except polyolefins	Distinctive odor Flammable
UV	Cure on Demand Wide range of viscosities Dual curing capabilities Easier to customize adhesive and process 100% solids - Environmentally friendly	Curing equipment required One surface must transmit UV light Cure is wholly dependent upon process
Cyanoacrylates	Fast setting (0 to 60 seconds) Clear, single-part liquids Cure or polymerize at room temperature Rapid high strength development Bond to most rubber, plastic, & metal surfaces	Bond to skin Not durable on glass Poor peel strength

Competition

Competitor	Competitive Grade	MM115 Advantage
Loctite	416	Permabond 268 provides faster consistent cure through large gaps
ASI	RP2000	comparable
Cyberbond	2150	comparable

Industries to Target

Cyanoacrylates are found in virtually every industry.

Automotive • Aerospace • Electronics • General Assembly • Transportation • MRO • Transit • Sporting Goods • Equipment and some specialty markets such as Solid Surface Counter Installation

Permabond
Engineering Adhesives®

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268 Cyanoacrylate Adhesive

Permabond 268 is used to bond, seal and also as a fixture or temporary process aid.

More Applications



Seal seams in solid surface counter tops



Bonding rubber bumpers to hospital beds



Bonding auto weather stripping



Bonding handles onto garden tools, brooms, brushes and exercise equipment.

Finding Manufacturers

Within the Americas:

Go to <http://www.thomasnet.com>. Under Products and Services, in the search bar, enter one of the applications. Select your state and click "search". Select from the list of resulting categories. In the left-hand nav bar, under Company Type, select "manufacturers". Click "company profile" for contact info. Visit their website to learn about their products and staff. Find maintenance organizations by first asking existing manufacturing customers. Contact local transit authorities for larger MRO opportunities.

www.permabond.com

• Americas - 732-868-1372

• Asia + 86 21 5773 4913

• Europe +44(0)1962 711661

info.americas@permabond.com

info.europe@permabond.com

info.asia@permabond.com



Additional Resources

Application Profiles Available:

- Auto weather seal
- Garage Door Opener
- Hospital Beds
- Mats
- Windshield Wash Components

Other Brochures Available:

- Cyanoacrylate brochure

Our Science ... Your Success

Business Development

Permabond's business development team will support your efforts finding manufacturers in your area. Contact Permabond for assistance prospecting as well as for sales tools and training information.

Sales

Permabond's sales engineers are available to support you in selecting the best possible adhesive solution for your customer, as well as further training and joint visits.

Technical Support

The experienced team of Permabond chemists is on hand to support you with product information, testing, and custom formulations.

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