

**Permabond HM165**

**Safety Data Sheet**

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS)

**1. Identification**

**1.1. Product identifier**

Product name **Permabond HM165**

**1.2. Relevant identified uses of the substance or mixture and uses advised against**

Intended use **Adhesive**

**1.3. Details of the supplier of the safety data sheet**

Name **Permabond Engineering Adhesives**  
Full address **Niederkasseler Lohweg 18**  
District and Country **40547 Düsseldorf Germany**  
Tel. **+44 (0)1962 711 661**

e-mail address of the competent person responsible for the Safety Data Sheet **info.europe@permabond.com**

Supplier: **Permabond LCC**  
**14 Robinson Street**  
**Pottstown, PA 19464, USA**  
**tel 732-868-1372 OR 800-640-7599**  
**www.permabond.com**

**1.4. Emergency telephone number**

For urgent inquiries refer to **Medical: Poison Control Center 866-827-6282 (toll free) or 303-389-1109**  
**Transport: CHEMTREC 800-424-9300 (toll free) or 1-703-741-5970**

**2. Hazards identification**

**2.1. Classification of the substance or mixture**

Classification and Hazard Statement  
Acute toxicity, category 4 Harmful if swallowed.  
Acute toxicity, category 4 Harmful if inhaled.  
Skin sensitization, category 1A May cause an allergic skin reaction.

Hazard pictograms:



Signal words: Warning

Hazard statements:  
**H302+H332** Harmful if swallowed or if inhaled.  
**H317** May cause an allergic skin reaction.

Precautionary statements:

Prevention:  
**P261** Avoid breathing vapors or aerosols.  
**P280** Wear protective gloves.  
**P270** Do not eat, drink or smoke when using this product.  
**P271** Use only outdoors or in a well-ventilated area.  
**P264** Wash contaminated skin thoroughly after handling.  
**P272** Contaminated work clothing should not be allowed out of the workplace.

Response:  
**P312** Call a POISON CENTER / doctor / . . . / if you feel unwell.  
**P333+P313** If skin irritation or rash occurs: Get medical advice / attention.

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**2. Hazards identification ... / >>**

**P304+P340** IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
**P330** Rinse mouth.  
**P302+P352** IF ON SKIN: Wash with plenty of soap and water.  
**P301+P312** IF SWALLOWED: Call a POISON CENTER / doctor / . . . / if you feel unwell.  
**P363** Wash contaminated clothing before reuse.  
 Storage: --  
 Disposal: **P501** Dispose of the product according to current regulations.

**2.2. Other hazards**

No other hazards known.

**3. Composition/information on ingredients**

**3.2. Mixtures**

Contains:

Identification	x = Conc. %	Classification:
<b>N,N-m-PHENYLENEDIMALEIMIDE</b>	15.005 ≤ x < 25	<b>Acute toxicity, category 2 H330, Acute toxicity, category 4 H302, Skin sensitization, category 1A H317</b>
EC 221-112-8		
CAS 3006-93-7		
REACH Reg. 01-2120756106-57-003		
<b>WHITE MINERAL OIL (PETROLEUM)</b>	1 ≤ x < 5	<b>Aspiration hazard, category 1 H304</b>
EC 232-455-8		
CAS 8042-47-5		
REACH Reg. 01-2119487078-27-XXXX		

\* There is a batch to batch variation.

The full wording of hazard (H) phrases is given in section 16 of the sheet.

**4. First-aid measures**

**4.1. Description of first aid measures**

In case of doubt or in the presence of symptoms contact a doctor and show him this document.  
 In case of more severe symptoms, ask for immediate medical aid.  
**EYES:** Remove, if present, contact lenses if the situation allows you to do so easily. Wash immediately with plenty of water for at least 15 minutes, opening the eyelids fully. Get medical advice/attention.  
**SKIN:** Take off immediately all contaminated clothing. Wash immediately and thoroughly with running water (and soap if possible). Get medical advice/attention. Avoid further contact with contaminated clothing.  
**INGESTION:** Do not induce vomiting unless explicitly authorised by a doctor. Do not give anything by mouth to an unconscious person. Get medical advice/attention.  
**INHALATION:** Remove victim to fresh air, away from the accident scene. In the event of respiratory symptoms (coughing, wheezing, breathing difficulty, asthma) keep the victim in a comfortable position for breathing. If necessary administer oxygen. If the subject stops breathing, administer artificial respiration. Get medical advice/attention.

Rescuer protection

It is good practice for rescuers lending support to a person who has been exposed to a chemical substance or to a mixture to wear personal protective equipment. The nature of such protection depends on the hazard level of the substance or mixture, on the type of exposure and on the extent of the contamination. In the absence of other more specific indications, use of disposable gloves in the event of possible contact with body fluids is recommended. For the type of PPE suitable for the characteristics of the substance or mixture, see section 8.

**4.2. Most important symptoms and effects, both acute and delayed**

Specific information on symptoms and effects caused by the product are unknown.

**DELAYED EFFECTS:** Based on the information currently available, there are no known cases of delayed effects following exposure to this product.

**Permabond HM165****4. First-aid measures ... / >>****4.3. Indication of any immediate medical attention and special treatment needed**

If symptoms occur, whether acute or delayed, consult a doctor.

Means to have available in the workplace for specific and immediate treatment

Running water for skin and eye wash.

**5. Fire-fighting measures****5.1. Extinguishing media**

SUITABLE EXTINGUISHING EQUIPMENT

The extinguishing equipment should be of the conventional kind: carbon dioxide, foam, powder and water spray.

UNSUITABLE EXTINGUISHING EQUIPMENT

None in particular.

**5.2. Special hazards arising from the substance or mixture**

HAZARDS DUE TO EXPOSURE IN THE EVENT OF FIRE

Avoid breathing combustion products, carbon monoxide (CO), carbon dioxide (CO<sub>2</sub>), and nitric oxides (NO<sub>x</sub>).

**5.3. Advice for firefighters**

GENERAL INFORMATION

Use jets of water to cool the containers to prevent product decomposition and the development of substances potentially hazardous for health. Always wear full fire prevention gear. Collect extinguishing water to prevent it from draining into the sewer system. Dispose of contaminated water used for extinction and the remains of the fire according to applicable regulations.

SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS

Normal fire fighting clothing i.e. fire kit (BS EN 469), gloves (BS EN 659) and boots (HO specification A29 and A30) in combination with self-contained open circuit positive pressure compressed air breathing apparatus (BS EN 137).

**6. Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Block the leakage if there is no hazard.

Wear suitable protective equipment (including personal protective equipment referred to under Section 8 of the safety data sheet) to prevent any contamination of skin, eyes and personal clothing. These indications apply for both processing staff and those involved in emergency procedures.

**6.2. Environmental precautions**

The product must not penetrate into the sewer system or come into contact with surface water or ground water.

**6.3. Methods and material for containment and cleaning up**

Collect the leaked product into a suitable container. Evaluate the compatibility of the container to be used, by checking section 10. Absorb the remainder with inert absorbent material.

Make sure the leakage site is well aired. Contaminated material should be disposed of in compliance with the provisions set forth in point 13.

**6.4. Reference to other sections**

Any information on personal protection and disposal is given in sections 8 and 13.

**7. Handling and storage****7.1. Precautions for safe handling**

Ensure that there is an adequate earthing system for the equipment and personnel. Avoid contact with eyes and skin. Do not breathe powders, vapours or mists. Do not eat, drink or smoke during use. Wash hands after use. Avoid leakage of the product into the environment.

**7.2. Conditions for safe storage, including any incompatibilities**

Store only in the original container. Store in a ventilated and dry place, far away from sources of ignition. Keep containers well sealed. Keep the product in clearly labelled containers. Avoid overheating. Avoid violent blows. Keep containers away from any incompatible materials, see section 10 for details.

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### 7. Handling and storage ... / >>

#### 7.3. Specific end use(s)

Information not available

### 8. Exposure controls/personal protection

#### 8.1. Control parameters

Information not available

#### 8.2. Exposure controls

As the use of adequate technical equipment must always take priority over personal protective equipment, make sure that the workplace is well aired through effective local aspiration. Personal protective equipment must comply with current regulations.

##### HAND PROTECTION

Protect hands with category III work gloves.

The following should be considered when choosing work glove material (OSHA 29 CFR 1910.138): compatibility, degradation, permeability time.

The work gloves' resistance to chemical agents should be checked before use, as it can be unpredictable. The gloves' wear time depends on the duration and type of use.

##### SKIN PROTECTION

Wear category I professional long-sleeved overalls and safety footwear. Wash body with soap and water after removing protective clothing.

##### EYE PROTECTION

Wear airtight protective goggles (OSHA 29 CFR 1910.133).

##### RESPIRATORY PROTECTION

If the threshold value (e.g. TLV-TWA) is exceeded for the substance or one of the substances present in the product, wear a mask with a NIOSH certified filter, whose class must be chosen according to the limit of use concentration (NIOSH 42 CFR 84, OSHA 29 CFR 1910.134). In the presence of gases or vapours of various kinds and/or gases or vapours containing particulate (aerosol sprays, fumes, mists, etc.) combined filters are required.

Respiratory protection devices must be used if the technical measures adopted are not suitable for restricting the worker's exposure to the threshold values considered. The protection provided by masks is in any case limited.

If the substance considered is odourless or its olfactory threshold is higher than the corresponding TLV-TWA and in the case of an emergency, wear open-circuit compressed air breathing apparatus or external air-intake breathing apparatus. For a correct choice of respiratory protection device, see standard NIOSH 42 CFR 84, OSHA 29 CFR 1910.134.

##### ENVIRONMENTAL EXPOSURE CONTROLS

The emissions generated by manufacturing processes, including those generated by ventilation equipment, should be checked to ensure compliance with environmental standards.

Product residues must not be indiscriminately disposed of with waste water or by dumping in waterways.

### 9. Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

Properties	Value	Information
Appearance	viscous liquid	
Colour	green	
Odour	characteristic	
Odour threshold	not available	
pH	not available	Reason for missing data:substance/mixture is non-soluble (in water)
Melting point / freezing point	not available	
Initial boiling point	not available	
Boiling range	not available	
Flash point	> 100 °C (212 °F)	
Evaporation rate	not available	
Flammability	not available	
Lower explosive limit	not available	
Upper explosive limit	not available	
Vapour pressure	not available	
Vapour density	not available	
Relative density	1.1	
Solubility	not available	
Partition coefficient: n-octanol/water	not available	
Auto-ignition temperature	not available	
Decomposition temperature	not available	
Viscosity	not available	
Explosive properties	not available	
Oxidising properties	not available	

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## 9. Physical and chemical properties ... / >>

### 9.2. Other information

Information not available

## 10. Stability and reactivity

### 10.1. Reactivity

The following materials may react with the product: Strong oxidizing agents, Reducing agents, strong acids and bases.

### 10.2. Chemical stability

The product is stable in normal conditions of use and storage.

### 10.3. Possibility of hazardous reactions

No hazardous reactions are foreseeable in normal conditions of use and storage.

### 10.4. Conditions to avoid

Stable under normal conditions of storage and use.  
Protect from direct sunlight.  
Avoid contact with acids and oxidizing agents.

### 10.5. Incompatible materials

See the reactivity section.

### 10.6. Hazardous decomposition products

By thermal decomposition, carbon monoxide, carbon dioxide and ed other unidentified organic compounds.

## 11. Toxicological information

In the absence of experimental data for the product itself, health hazards are evaluated according to the properties of the substances it contains, using the criteria specified in the applicable regulation for classification.

It is therefore necessary to take into account the concentration of the individual hazardous substances indicated in section 3, to evaluate the toxicological effects of exposure to the product.

### 11.1. Information on toxicological effects

#### Metabolism, toxicokinetics, mechanism of action and other information

Information not available

#### Information on likely routes of exposure

Information not available

#### Delayed and immediate effects as well as chronic effects from short and long-term exposure

Information not available

#### Interactive effects

Information not available

#### ACUTE TOXICITY

##### WHITE MINERAL OIL (PETROLEUM)

LD50 (Oral):	> 5000 mg/kg
LD50 (Dermal):	> 2000 mg/kg
LC50 (Inhalation mists/powders):	> 5 mg/l/4h

##### N,N-m-PHENYLENEDIMALEIMIDE

LD50 (Oral):	> 300 mg/kg
LD50 (Dermal):	> 300 mg/kg

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### 11. Toxicological information ... / >>

LC50 (Inhalation mists/powders): > 0.089 mg/l/4h

#### SKIN CORROSION / IRRITATION

Does not meet the classification criteria for this hazard class

#### SERIOUS EYE DAMAGE / IRRITATION

Does not meet the classification criteria for this hazard class

#### RESPIRATORY OR SKIN SENSITISATION

Sensitising for the skin

#### GERM CELL MUTAGENICITY

Does not meet the classification criteria for this hazard class

#### CARCINOGENICITY

Does not meet the classification criteria for this hazard class

#### REPRODUCTIVE TOXICITY

Does not meet the classification criteria for this hazard class

#### STOT - SINGLE EXPOSURE

Does not meet the classification criteria for this hazard class

#### STOT - REPEATED EXPOSURE

Does not meet the classification criteria for this hazard class

#### ASPIRATION HAZARD

Does not meet the classification criteria for this hazard class

### 12. Ecological information

This product is dangerous for the environment and the aquatic organisms. In the long term, it has negative effects on the aquatic environment.

#### 12.1. Toxicity

N,N-m-PHENYLENEDIMALEIMIDE

EC50 - for Crustacea 31.6 mg/l/48h

EC50 - for Algae / Aquatic Plants 55.5 mg/l/72h

#### 12.2. Persistence and degradability

Information not available

#### 12.3. Bioaccumulative potential

Information not available

#### 12.4. Mobility in soil

Information not available

**Permabond HM165****12. Ecological information ... / >>****12.5. Results of PBT and vPvB assessment**

On the basis of available data, the product does not contain any PBT or vPvB in percentage  $\geq$  than 0,1%.

**12.6. Other adverse effects**

Information not available

**13. Disposal considerations****13.1. Waste treatment methods**

Reuse, when possible. Neat product residues should be considered special non-hazardous waste.

Disposal must be performed through an authorised waste management firm, in compliance with national and local regulations.

The management of waste arising from the use or dispersal of this product must be organised in accordance with occupational safety regulations. See section 8 for possible need for PPE.

**CONTAMINATED PACKAGING**

Contaminated packaging must be recovered or disposed of in compliance with national waste management regulations.

**14. Transport information**

The product is not dangerous under current provisions of the Code of International Carriage of Dangerous Goods by Road (ADR) and by Rail (RID), of the International Maritime Dangerous Goods Code (IMDG), and of the International Air Transport Association (IATA) regulations.

**14.1. UN number**

not applicable

**14.2. UN proper shipping name**

not applicable

**14.3. Transport hazard class(es)**

not applicable

**14.4. Packing group**

not applicable

**14.5. Environmental hazards**

not applicable

**14.6. Special precautions for user**

not applicable

**14.7. Transport in bulk according to Annex II of Marpol and the IBC Code**

Information not relevant

**15. Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**U.S. Federal RegulationsTSCA:

All components of this product are listed on US Toxic Substances Control Act (TSCA) Inventory or are exempt from the listing / notification requirements.

Clean Air Act Section 112(b):

No component(s) listed.

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**15. Regulatory information ... / >>**

Clean Air Act Section 602 Class I Substances:  
No component(s) listed.

Clean Air Act Section 602 Class II Substances:  
No component(s) listed.

Clean Water Act – Priority Pollutants:  
No component(s) listed.

Clean Water Act – Toxic Pollutants:  
No component(s) listed.

DEA List I Chemicals (Precursor Chemicals):  
No component(s) listed.

DEA List II Chemicals (Essential Chemicals):  
No component(s) listed.

EPA List of Lists:  
313 Category Code:  
80-15-9 CUMYL HYDROPEROXIDE

EPCRA 302 EHS TPQ:  
No component(s) listed.

EPCRA 304 EHS RQ:  
No component(s) listed.

CERCLA RQ:  
80-15-9 CUMYL HYDROPEROXIDE

EPCRA 313 TRI:  
80-15-9 CUMYL HYDROPEROXIDE

RCRA Code:  
80-15-9 CUMYL HYDROPEROXIDE

CAA 112 (r) RMP TQ:  
No component(s) listed.

State Regulations

Massachusetts:  
80-15-9 CUMYL HYDROPEROXIDE

Minnesota:  
No component(s) listed.

New Jersey:  
80-15-9 CUMYL HYDROPEROXIDE

New York:  
80-15-9 CUMYL HYDROPEROXIDE

Pennsylvania:  
80-15-9 CUMYL HYDROPEROXIDE

California:  
No component(s) listed.

Proposition 65:  
This product does not contain any substances known to the State of California to cause cancer, reproductive harm or birth defects.

International Regulations  
Substances subject to exportation reporting pursuant to Regulation (EU) 649/2012:  
None

Substances subject to the Rotterdam Convention:  
None



**Permabond HM165****16. Other information ... / >>**

- Massachusetts 105 CMR Department of public health 670.000: "Right to Know"
- Minnesota Chapter 5206 Department Of Labor and Industry Hazardous Substances, Employee "Right to Know".
- New Jersey Worker and Community Right to know Act N.J.S.A.
- NTP. 2011. Report on Carcinogens, 12th Edition.
- OSHA website
- Pennsylvania, Hazardous Substance List, Chapter 323

**Note for users:**

The information contained in the present sheet are based on our own knowledge on the date of the last version. Users must verify the suitability and thoroughness of provided information according to each specific use of the product.

This document must not be regarded as a guarantee on any specific product property.

The use of this product is not subject to our direct control; therefore, users must, under their own responsibility, comply with the current health and safety laws and regulations. The producer is relieved from any liability arising from improper uses.

Provide appointed staff with adequate training on how to use chemical products.

**CALCULATION METHODS FOR CLASSIFICATION**

Product classification derives from criteria established by the OSHA Hazard Communication Standard (HCS) (29 CFR 1910.1200), unless determined otherwise in Section 11 and 12. The data for evaluation of chemical-physical properties are reported in section 9.

**Changes to previous review:**

The following sections were modified:

03 / 11 / 12 / 13 / 15.