

## Safety Data Sheet

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS)

### 1. Identification

#### 1.1. Product identifier

Product name **Permabond 820**

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use **Adhesive**

#### 1.3. Details of the supplier of the safety data sheet

Name **Permabond Engineering Adhesives**  
Full address **Niederlasser Lohweg 18**  
District and Country **40547 Düsseldorf**  
**Germany**  
Tel. **+44 (0)1962 711 661**

e-mail address of the competent person responsible for the Safety Data Sheet **info.europe@permabond.com**

Supplier: **Permabond LCC**  
**14 Robinson Street**  
**Pottstown, PA 19464, USA**  
**tel 732-868-1372 OR 800-640-7599**  
**www.permabond.com**

#### 1.4. Emergency telephone number

For urgent inquiries refer to **Medical: Poison Control Center 866-827-6282 (toll free) or 303-389-1109**  
**Transport: CHEMTREC 800-424-9300 (toll free) or 1-703-741-5970**

### 2. Hazards identification

#### 2.1. Classification of the substance or mixture

Classification and Hazard Statement	
Flammable liquid, category 4	Combustible liquid.
Eye irritation, category 2	Causes serious eye irritation.
Skin irritation, category 2	Causes skin irritation.
Specific target organ toxicity - single exposure, category 3	May cause respiratory irritation.

Hazard pictograms:



Signal words: **Warning**

Hazard statements:	
<b>H227</b>	Combustible liquid.
<b>H319</b>	Causes serious eye irritation.
<b>H315</b>	Causes skin irritation.
<b>H335</b>	May cause respiratory irritation.

Precautionary statements:

Prevention:	
<b>P210</b>	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
<b>P261</b>	Avoid breathing vapors or aerosols.
<b>P280</b>	Wear protective gloves / eye protection / face protection.
<b>P271</b>	Use only outdoors or in a well-ventilated area.
<b>P264</b>	Carefully wash the contaminated skin after use.

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### 2. Hazards identification ... / >>

Response:

**P305+P351+P338**

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

**P312**

Call a POISON CENTER / doctor / . . . / if you feel unwell.

**P332+P313**

If skin irritation occurs: Get medical advice / attention.

**P337+P313**

If eye irritation persists: Get medical advice / attention.

**P304+P340**

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

**P302+P352**

In case of contact with the skin: wash abundantly with soap and water.

**P362+P364**

Take off contaminated clothing and wash it before reuse.

**P370+P378**

In case of fire: use dry powder, dry sand or dry earth to extinct.

Storage:

**P403+P235**

Store in a well-ventilated place. Keep cool.

**P403+P233**

Store in a well-ventilated place. Keep container tightly closed.

**P405**

Store locked up.

Disposal:

**P501**

Dispose of the product according to current regulations.

#### 2.2. Other hazards

Additional hazards

Cyanoacrylate. Danger. Bonds skin and eyes in seconds. Keep out of the reach of children.

### 3. Composition/information on ingredients

#### 3.2. Mixtures

Contains:

Identification

**x = Conc. %**

Classification:

**ALLYL 2-CYANOACRYLATE**

$30 \leq x < 60$

**Eye irritation, category 2 H319, Skin irritation, category 2 H315**

EC 230-796-7

CAS 7324-02-9

REACH Reg. 01-2120901336-63-XXXX

**ethyl 2-cyanoacrylate**

INDEX 607-236-00-9

$30 \leq x < 60$

**Flammable liquid, category 4 H227, Eye irritation, category 2 H319, Skin irritation, category 2 H315, Specific target organ toxicity - single exposure, category 3 H335**

EC 230-391-5

CAS 7085-85-0

REACH Reg. 01-2119527766-29-XXXX

\* There is a batch to batch variation.

The full wording of hazard (H) phrases is given in section 16 of the sheet.

### 4. First-aid measures

#### 4.1. Description of first aid measures

EYES: Remove contact lenses, if present. Wash immediately with plenty of water for at least 15 minutes, opening the eyelids fully. If problem persists, seek medical advice.

SKIN: Remove contaminated clothing. Wash immediately with plenty of water. If irritation persists, get medical advice/attention. Wash contaminated clothing before using it again.

INHALATION: Remove to open air. In the event of breathing difficulties, get medical advice/attention immediately.

INGESTION: Get medical advice/attention. Induce vomiting only if indicated by the doctor. Never give anything by mouth to an unconscious person, unless authorised by a doctor.

#### 4.2. Most important symptoms and effects, both acute and delayed

Specific information on symptoms and effects caused by the product are unknown.

#### 4.3. Indication of any immediate medical attention and special treatment needed

Information not available

## 5. Fire-fighting measures

### 5.1. Extinguishing media

#### SUITABLE EXTINGUISHING EQUIPMENT

The extinguishing equipment should be of the conventional kind: carbon dioxide, foam, powder and water spray.

#### UNSUITABLE EXTINGUISHING EQUIPMENT

None in particular.

### 5.2. Special hazards arising from the substance or mixture

#### HAZARDS DUE TO EXPOSURE IN THE EVENT OF FIRE

Avoid breathing combustion products, carbon monoxide (CO), carbon dioxide (CO<sub>2</sub>), and nitric oxides (NO<sub>x</sub>).

### 5.3. Advice for firefighters

#### GENERAL INFORMATION

Use jets of water to cool the containers to prevent product decomposition and the development of substances potentially hazardous for health. Always wear full fire prevention gear. Collect extinguishing water to prevent it from draining into the sewer system. Dispose of contaminated water used for extinction and the remains of the fire according to applicable regulations.

#### SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS

Normal fire fighting clothing i.e. fire kit (BS EN 469), gloves (BS EN 659) and boots (HO specification A29 and A30) in combination with self-contained open circuit positive pressure compressed air breathing apparatus (BS EN 137).

## 6. Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Block the leakage if there is no hazard.

Wear suitable protective equipment (including personal protective equipment referred to under Section 8 of the safety data sheet) to prevent any contamination of skin, eyes and personal clothing. These indications apply for both processing staff and those involved in emergency procedures.

### 6.2. Environmental precautions

The product must not penetrate into the sewer system or come into contact with surface water or ground water.

### 6.3. Methods and material for containment and cleaning up

Collect the leaked product into a suitable container. Evaluate the compatibility of the container to be used, by checking section 10. Absorb the remainder with inert absorbent material.

Make sure the leakage site is well aired. Contaminated material should be disposed of in compliance with the provisions set forth in point 13.

### 6.4. Reference to other sections

Any information on personal protection and disposal is given in sections 8 and 13.

## 7. Handling and storage

### 7.1. Precautions for safe handling

Before handling the product, consult all the other sections of this material safety data sheet. Avoid leakage of the product into the environment. Do not eat, drink or smoke during use. Remove any contaminated clothes and personal protective equipment before entering places in which people eat.

### 7.2. Conditions for safe storage, including any incompatibilities

Store only in the original container. Store the containers sealed, in a well ventilated place, away from direct sunlight. Keep containers away from any incompatible materials, see section 10 for details.

### 7.3. Specific end use(s)

Information not available

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### 8. Exposure controls/personal protection

#### 8.1. Control parameters

Regulatory references:

USA CAL/OSHA-PEL California Division of Occupational Safety and Health (Cal-OSHA) Permissible Exposure Limits (PELs).

ethyl 2-cyanoacrylate					
Threshold Limit Value					
Type	Country	TWA/8h		STEL/15min	Remarks / Observations
		mg/m3	ppm	mg/m3 ppm	
CAL/OSHA	USA	1.02	0.2		

Legend:

(C) = CEILING ; INHAL = Inhalable Fraction ; RESP = Respirable Fraction ; THORA = Thoracic Fraction.

#### 8.2. Exposure controls

As the use of adequate technical equipment must always take priority over personal protective equipment, make sure that the workplace is well aired through effective local aspiration. Personal protective equipment must comply with current regulations.

##### HAND PROTECTION

Protect hands with category III work gloves.

The following should be considered when choosing work glove material (OSHA 29 CFR 1910.138): compatibility, degradation, failure time and permeability.

The work gloves' resistance to chemical agents should be checked before use, as it can be unpredictable. The gloves' wear time depends on the duration and type of use.

##### SKIN PROTECTION

Wear category I professional long-sleeved overalls and safety footwear. Wash body with soap and water after removing protective clothing.

##### EYE PROTECTION

Wear airtight protective goggles (OSHA 29 CFR 1910.133).

##### RESPIRATORY PROTECTION

If the threshold value (e.g. TLV-TWA) is exceeded for the substance or one of the substances present in the product, wear a mask with a NIOSH certified filter, whose class must be chosen according to the limit of use concentration (NIOSH 42 CFR 84, OSHA 29 CFR 1910.134). In the presence of gases or vapours of various kinds and/or gases or vapours containing particulate (aerosol sprays, fumes, mists, etc.) combined filters are required.

Respiratory protection devices must be used if the technical measures adopted are not suitable for restricting the worker's exposure to the threshold values considered. The protection provided by masks is in any case limited.

If the substance considered is odourless or its olfactory threshold is higher than the corresponding TLV-TWA and in the case of an emergency, wear open-circuit compressed air breathing apparatus or external air-intake breathing apparatus. For a correct choice of respiratory protection device, see standard NIOSH 42 CFR 84, OSHA 29 CFR 1910.134.

##### ENVIRONMENTAL EXPOSURE CONTROLS

The emissions generated by manufacturing processes, including those generated by ventilation equipment, should be checked to ensure compliance with environmental standards.

### 9. Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

Properties	Value	Information
Appearance	liquid	
Colour	colourless	
Odour	pungent	
Odour threshold	not available	
pH	not available	Reason for missing data: substance/mixture is non-soluble (in water)
Melting point / freezing point	not applicable	
Initial boiling point	> 100 °C (212 °F)	
Boiling range	not available	
Flash point	83 °C (181,4 °F)	
Evaporation rate	not available	
Flammability	not available	
Lower inflammability limit	not available	
Upper inflammability limit	not available	
Lower explosive limit	not available	
Upper explosive limit	not available	

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### 9. Physical and chemical properties ... / >>

Vapour pressure	0.6 mBar	Temperature: 25 °C
Vapour density	not available	
Relative density	1.1	
Solubility	not available	
Partition coefficient: n-octanol/water	not available	
Auto-ignition temperature	not available	
Decomposition temperature	not available	
Viscosity	not available	
Explosive properties	not available	
Oxidising properties	not available	

#### 9.2. Other information

Information not available

### 10. Stability and reactivity

#### 10.1. Reactivity

There are no particular risks of reaction with other substances in normal conditions of use.

#### 10.2. Chemical stability

The product is stable in normal conditions of use and storage.

#### 10.3. Possibility of hazardous reactions

No hazardous reactions are foreseeable in normal conditions of use and storage.

#### 10.4. Conditions to avoid

None in particular. However the usual precautions used for chemical products should be respected.

#### 10.5. Incompatible materials

Strong reducing and oxidizing agents.

#### 10.6. Hazardous decomposition products

By thermal decomposition, carbon monoxide, carbon dioxide and ed other unidentified organic compounds.

### 11. Toxicological information

In the absence of experimental data for the product itself, health hazards are evaluated according to the properties of the substances it contains, using the criteria specified in the applicable regulation for classification. It is therefore necessary to take into account the concentration of the individual hazardous substances indicated in section 3, to evaluate the toxicological effects of exposure to the product.

#### 11.1. Information on toxicological effects

Metabolism, toxicokinetics, mechanism of action and other information

Information not available

Information on likely routes of exposure

Information not available

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Information not available

Interactive effects

Information not available

ACUTE TOXICITY

Does not meet the classification criteria for this hazard class

**11. Toxicological information** ... / >>SKIN CORROSION / IRRITATION

Causes skin irritation

SERIOUS EYE DAMAGE / IRRITATION

Causes serious eye irritation

RESPIRATORY OR SKIN SENSITISATION

Does not meet the classification criteria for this hazard class

GERM CELL MUTAGENICITY

Does not meet the classification criteria for this hazard class

CARCINOGENICITY

Does not meet the classification criteria for this hazard class

REPRODUCTIVE TOXICITY

Does not meet the classification criteria for this hazard class

STOT - SINGLE EXPOSURE

May cause respiratory irritation

STOT - REPEATED EXPOSURE

Does not meet the classification criteria for this hazard class

ASPIRATION HAZARD

Does not meet the classification criteria for this hazard class

**12. Ecological information**

Use this product according to good working practices. Avoid littering. Inform the competent authorities, should the product reach waterways or contaminate soil or vegetation.

**12.1. Toxicity**

Information not available

**12.2. Persistence and degradability**

Information not available

**12.3. Bioaccumulative potential**

Information not available

**12.4. Mobility in soil**

Information not available

**12.5. Results of PBT and vPvB assessment**

On the basis of available data, the product does not contain any PBT or vPvB in percentage  $\geq$  than 0,1%.

**12.6. Other adverse effects**

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Information not available

**13. Disposal considerations**

**13.1. Waste treatment methods**

Reuse, when possible. Neat product residues should be considered special non-hazardous waste.  
Disposal must be performed through an authorised waste management firm, in compliance with national and local regulations.  
CONTAMINATED PACKAGING  
Contaminated packaging must be recovered or disposed of in compliance with national waste management regulations.

**14. Transport information**

**14.1. UN number**

ADR / RID: ADR EXEMPT  
IMDG: IMDG CODE EXEMPT  
IATA: 3334

**14.2. UN proper shipping name**

ADR / RID: ADR EXEMPT  
IMDG: IMDG CODE EXEMPT  
IATA: AVIATION REGULATED LIQUID, N.O.S.

**14.3. Transport hazard class(es)**

ADR / RID: ADR EXEMPT  
IMDG: IMDG CODE EXEMPT

IATA: Class: 9 Label: 9



**14.4. Packing group**

ADR / RID: ADR EXEMPT  
IMDG: IMDG CODE EXEMPT  
IATA: III

**14.5. Environmental hazards**

ADR / RID: ADR EXEMPT  
IMDG: IMDG CODE EXEMPT  
IATA: NO

**14.6. Special precautions for user**

ADR / RID:	HIN - Kemler: -	Limited Quantities: -	Tunnel restriction code: -
	Special provision: -		
IMDG:	EMS: -	Limited Quantities: -	
IATA:	Cargo:	Maximum quantity: 450 L	Packaging instructions: 964
	Passengers:	Maximum quantity: 450 L	Packaging instructions: 964
	Special provision:	A27	

**14.7. Transport in bulk according to Annex II of Marpol and the IBC Code**

Information not relevant

**15. Regulatory information**

**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

U.S. Federal Regulations

**Permabond 820****15. Regulatory information ... / >>****TSCA:**

All components of this product are listed on US Toxic Substances Control Act (TSCA) Inventory or are exempt from the listing / notification requirements.

**Clean Air Act Section 112(b):**

No component(s) listed.

**Clean Air Act Section 602 Class I Substances:**

No component(s) listed.

**Clean Air Act Section 602 Class II Substances:**

No component(s) listed.

**Clean Water Act – Priority Pollutants:**

No component(s) listed.

**Clean Water Act – Toxic Pollutants:**

No component(s) listed.

**DEA List I Chemicals (Precursor Chemicals):**

No component(s) listed.

**DEA List II Chemicals (Essential Chemicals):**

No component(s) listed.

**EPA List of Lists:**

313 Category Code:

No component(s) listed.

**EPCRA 302 EHS TPQ:**

No component(s) listed.

**EPCRA 304 EHS RQ:**

No component(s) listed.

**CERCLA RQ:**

No component(s) listed.

**EPCRA 313 TRI:**

No component(s) listed.

**RCRA Code:**

No component(s) listed.

**CAA 112 (r) RMP TQ:**

No component(s) listed.

**State Regulations****Massachusetts:**

No component(s) listed.

**Minnesota:**

No component(s) listed.

**New Jersey:**

7085-85-0 ethyl 2-cyanoacrylate

**New York:**

No component(s) listed.

**Pennsylvania:**

No component(s) listed.

**California:**

No component(s) listed.

**Proposition 65:**

This product does not contain any substances known to the State of California to cause cancer, reproductive harm or birth defects.

### 15. Regulatory information ... / >>

#### International Regulations

Substances subject to exportation reporting pursuant to Regulation (EU) 649/2012:

None

Substances subject to the Rotterdam Convention:

None

Substances subject to the Stockholm Convention:

None

### 16. Other information

Text of hazard (H) indications mentioned in section 2-3 of the sheet:

<b>H227</b>	Combustible liquid.
<b>H319</b>	Causes serious eye irritation.
<b>H315</b>	Causes skin irritation.
<b>H335</b>	May cause respiratory irritation.

#### LEGEND:

- 313 CATEGORY CODE: Emergency Planning and Community Right-to Know Act Section 313 Category Code
- ADR: European Agreement concerning the carriage of Dangerous goods by Road
- ATE: Acute Toxicity Estimate
- CAA 112 @ RMP TQ: Risk Management Plan Threshold Quantity (Clean Air Act Section 112@)
- CAS: Chemical Abstract Service Number
- CE50: Effective concentration (required to induce a 50% effect)
- CERCLA RQ: Reportable Quantity (Comprehensive Environment Response, Compensation, and Liability Act)
- CLP: Regulation (EC) 1272/2008
- DEA: Drug Enforcement Administration
- EmS: Emergency Schedule
- EPA: US Environmental Protection Agency
- EPCRA: Emergency Planning and Community Right-to Know Act
- EPCRA 302 EHS TPQ: Extremely Hazardous Substance Threshold Planning Quantity (Section 302 Category Code)
- EPCRA 304 EHS RQ: Extremely Hazardous Substance Reportable Quantity (Section 304 Category Code)
- EPCRA 313 TRI: Toxics Release Inventory (Section 313 Category Code)
- GHS: Globally Harmonized System of classification and labeling of chemicals
- IATA DGR: International Air Transport Association Dangerous Goods Regulation
- IC50: Immobilization Concentration 50%
- IMDG: International Maritime Code for dangerous goods
- IMO: International Maritime Organization
- LC50: Lethal Concentration 50%
- LD50: Lethal dose 50%
- OEL: Occupational Exposure Level
- PEL: Predicted exposure level
- RCRA Code: Resource Conservation and Recovery Act Code
- REACH: Regulation (EC) 1907/2006
- REL: Recommended exposure limit
- RID: Regulation concerning the international transport of dangerous goods by train
- TLV: Threshold Limit Value
- TLV CEILING: Concentration that should not be exceeded during any time of occupational exposure.
- TSCA: Toxic Substances Control Act
- TWA: Time-weighted average exposure limit
- TWA STEL: Short-term exposure limit
- VOC: Volatile organic Compounds
- WHMIS: Workplace Hazardous Materials Information System.

#### GENERAL BIBLIOGRAPHY:

- GHS rev. 3
- The Merck Index. 10th Edition
- Handling Chemical Safety
- Niosh - Registry of Toxic Effects of Chemical Substances
- INRS - Fiche Toxicologique (toxicological sheet)
- Patty - Industrial Hygiene and Toxicology
- N.I. Sax - Dangerous properties of Industrial Materials-7, 1989 Edition
- ECHA website
- Database of SDS models for chemicals - Ministry of Health and ISS (Istituto Superiore di Sanità) - Italy
- 6 NYCRR part 597
- Cal/OSHA website

**Permabond 820****16. Other information ... / >>**

- California Safe Drinking Water and Toxic Enforcement Act
- EPA website
- Hazard Communication Standard (HCS 2012)
- IARC website
- List Of Lists EPA: Consolidated List of Chemicals Subject to EPCRA, CERCLA and Section 112® of the Clean Air Act
- Massachusetts 105 CMR Department of public health 670.000: "Right to Know"
- Minnesota Chapter 5206 Department Of Labor and Industry Hazardous Substances, Employee "Right to Know".
- New Jersey Worker and Community Right to know Act N.J.S.A.
- NTP. 2011. Report on Carcinogens, 12th Edition.
- OSHA website
- Pennsylvania, Hazardous Substance List, Chapter 323

**Note for users:**

The information contained in the present sheet are based on our own knowledge on the date of the last version. Users must verify the suitability and thoroughness of provided information according to each specific use of the product.

This document must not be regarded as a guarantee on any specific product property.

The use of this product is not subject to our direct control; therefore, users must, under their own responsibility, comply with the current health and safety laws and regulations. The producer is relieved from any liability arising from improper uses.

Provide appointed staff with adequate training on how to use chemical products.

**CALCULATION METHODS FOR CLASSIFICATION**

Product classification derives from criteria established by the OSHA Hazard Communication Standard (HCS) (29 CFR 1910.1200), unless determined otherwise in Section 11 and 12. The data for evaluation of chemical-physical properties are reported in section 9.